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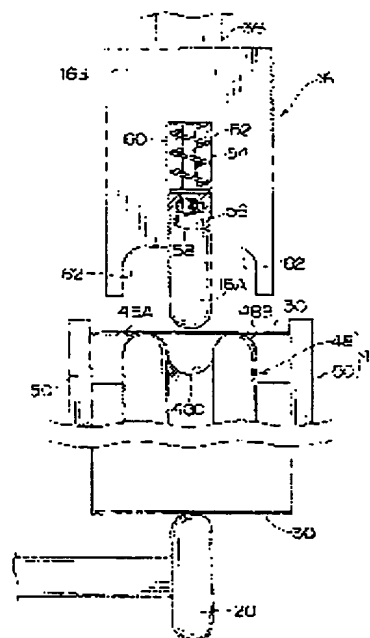
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(54) METHOD AND DEVICE FOR MANUFACTURING METAL CORE USED FOR RUN FLAT TIRE

(57)Abstract:

PROBLEM TO BE SOLVED: To provide a method and a device for manufacturing a metal core used for run flat tire to obtain a supporter of high dimensional accuracy.

SOLUTION: A pressing member 16 is pressed against the outer circumference of a shape-keeping roller 12 by the driving force in relation to a cylindrical metal plate 30 disposed outside the shape-keeping roller 12. Since the pressing member 16 corresponds to a recessed part 48C and expansion parts 48A and 48B on the outer circumference of the shape-keeping roller 12, the uniform plastic deformation force to form expansion parts in the metal plate 30 can be maintained, and the supporter of high dimensional accuracy can be obtained.



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